

BELL SYSTEM PRACTICES
Teletypewriter and Data Stations

SECTION P34.521
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28A REPERFORATOR-TRANSMITTER STAND LUBRICATION

CONTENTS	PAR. NO.
1. GENERAL	1.01-1.02
2. LUBRICATION DETAILS	2.01-2.04
3. ASSOCIATED BELL SYSTEM PRACTICES...	3.01

1. GENERAL

1.01 This section contains the specific lubrication procedures for the 28A reperforator-transmitter stand. The material herein, together with the section entitled Teletypewriter Apparatus, Lubrication, General Information and Routines, provides the complete lubrication information for the maintenance of the 28A reperforator-transmitter stand. The lubrication symbols used herein are the same as those in the general section. However, the simple symbol O is used in this section to mean only one drop of oil. The symbol O2 is used to specify two drops of oil.

1.02 The 28A reperforator-transmitter stand should be lubricated before being placed in service as specified in the section entitled Preparation of Teletypewriter Apparatus for Installation. After a few weeks in service, it should be relubricated to make certain that all the specified points have received lubricant. Thereafter, because of the varying conditions at each station, the reperforator-transmitter stand should be lubricated as often as specified by the local instructions. The following lubrication interval is suggested as a guide for use under normal operating conditions:

- (a) Lubricate every 500 hours of operation or every six months, whichever occurs first.

Note: Do not lubricate the tape-winder-reel drive gear or pinion, the tape-winder and tape-supply-reel shaft bearings, or the tape-puller-shaft nylon bearings in the tape-storage bin.

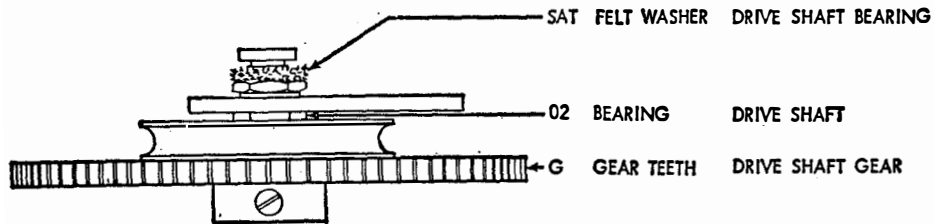
**28A REPERFORATOR-
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P34.521

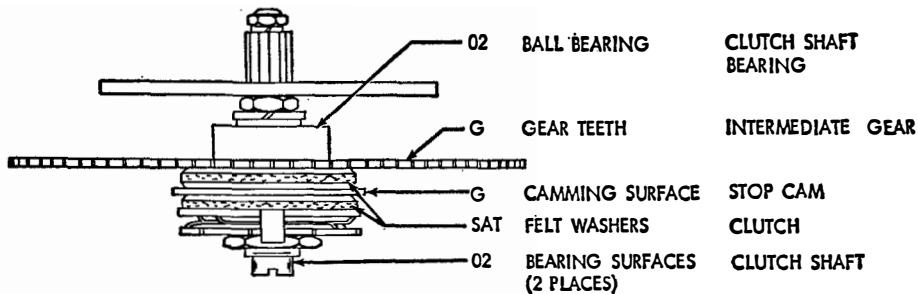
**STAND
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2. LUBRICATION DETAILS

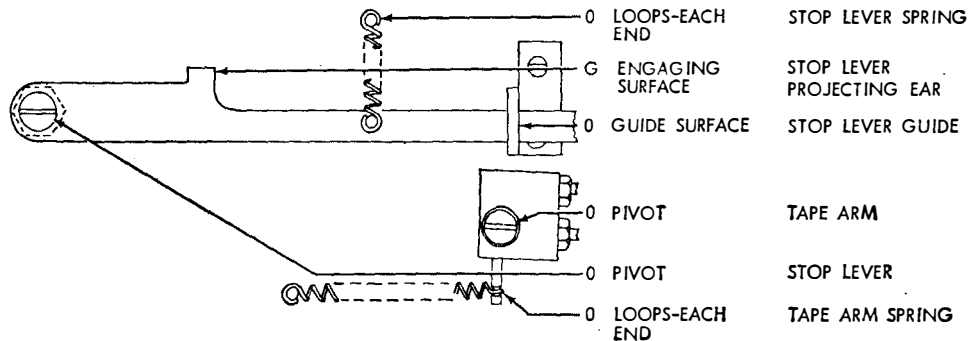
2.01 Drive-shaft Assembly



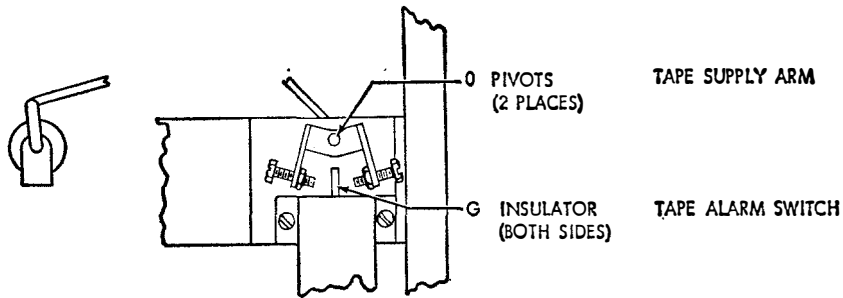
2.02 Clutch-shaft and Intermediate-gear Assembly



2.03 Stoplever and Tape-arm Mechanism



2.04 Tape-alarm Mechanism



3. ASSOCIATED BELL SYSTEM PRACTICES

3.01 The following Bell System Practices provide additional information that may be required in connection with this practice.

<u>Subject</u>	<u>Section</u>
Teletypewriter Apparatus, General Requirements and Adjustments	P30.012
Teletypewriter Apparatus, Lubrication, General Information and Routines	P30.011
Teletypewriter Apparatus, Preparation of Apparatus for Installation	P33.014
Teletypewriter Tools and Maintenance Supplies	P30.301
Teletypewriter Apparatus, Cleaning	P30.010
28 Teletypewriter Apparatus and Associated Equipment, Index	P34.001 (When Issued)