



- *Includes keyboard and single TD gear sets only.
- **Modification Kit including keyboard and single TD gear sets and the 193565 coupling (required when replacing an early style gear set).
- #Includes keyboard, single TD base and reperforator gear sets.
- ##Includes keyboard, dual TD base and reperforator gear sets.

FIGURE 1-49. GEAR SETS

WPM/OPM Baud Unit Code	65/390 45.5 7.00	71/428 50 7.00	81/488 56.9 7.00	106/636 74.2 7.00	107/643 75 7.00	60/368 45.5 7.42	67/404 50 7.42	75/460 56.88 7.42	100/600 74.2 110 7.42 11.0	61/364 45.5 7.50	66/400 50 7.50	100/600 75 7.50	88/529 75 8.50
Keyboard (LAK) Gear Set includes: Isolator Post (2)	173795 173794-14T 173793-100T 159287 161301	163504 163461-18T 163462-117T 159287 161301	198050 198051-17T 198052-97T 159287 161301	198053 198054-21T 198055-29T 159287 161301	163505 163463-24T 163464-104T 159287 161301	161293 159278-14T 159279-96T 159287 161301	194927 194925-13T 194926-81T 159287 161301	161294 159281-17T 159282-93T 159287 161301	161295 159284-20T 159285-84T 159287 161301	173795 173794-14T 173793-100T 159287 161301	163504 163461-18T 163462-117T 159287 161301	163505 163463-24T 163464-104T 159287 161301	170089 170185-25T 170186-119T 159287 161301
TD Single Base (LCXB) Gear Set includes:	159882 155996-13T 155997-60T	161357 161333-10T 161332-42T	198056 198057-19T 155999-34T	159883 155998-12T 155999-34T	163454 163452-20T 163453-56T	158029 158005-9T 158006-44T	161356 161331-11T 161330-49T	158028 158003-12T 158004-47T	158027 158002-11T 158001-33T	178775 178776-17T 178777-56T	178772 178773-20T 178774-60T	178769 178770-23T 178771-46T	
Dual TD Base (LCXB) Gear Set includes:					199090-20T 199091-56T		195146 195144-11T 195145-49T		170293-11T 170297-49T				170189 170190
Reperforator (LPR or Gear Set LRPE) includes:	173992 173993-14T 173994-40T	163457 163455-20T 163456-52T			163502 163501-30T 163500-52T	163023 163021-14T 163022-40T	195184 195182-20T 195183-52T	163024 163019-21T 163020-48T	163025 163015-28T 163018-49T				170187 170188
ASR Gear Set (w/Single TD)						*161859 **164583	#194928	*161860 **163584	*161861 **163585				
ASR Gear Set (w/Dual TD)							##195147		##170100				##170088

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